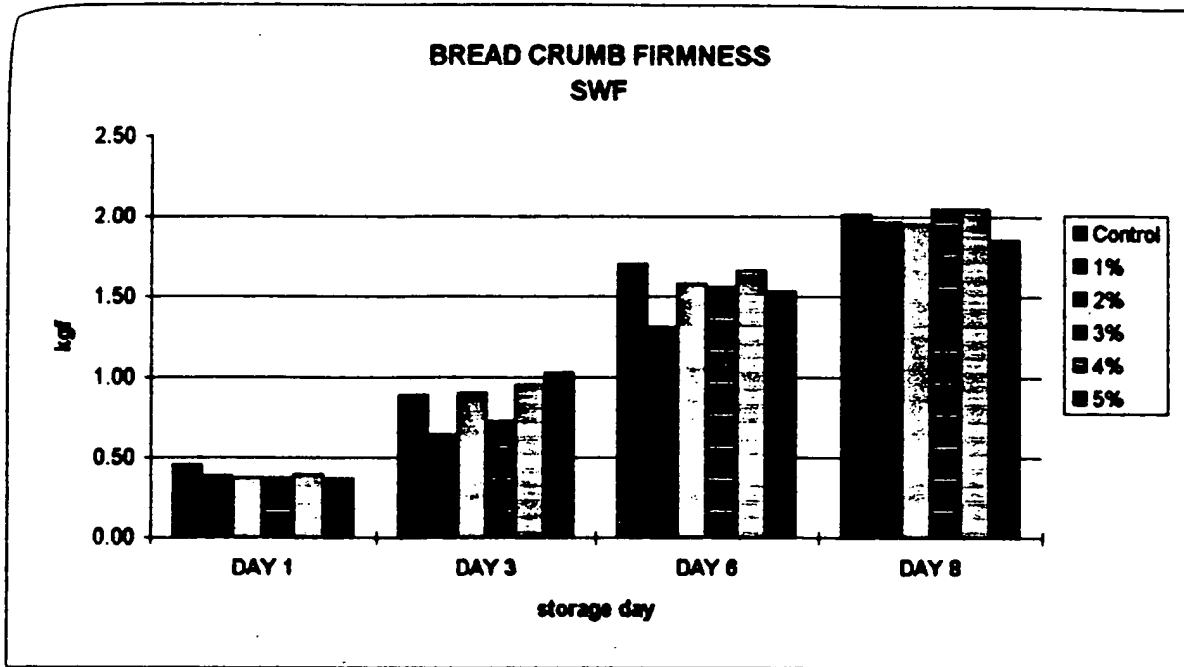


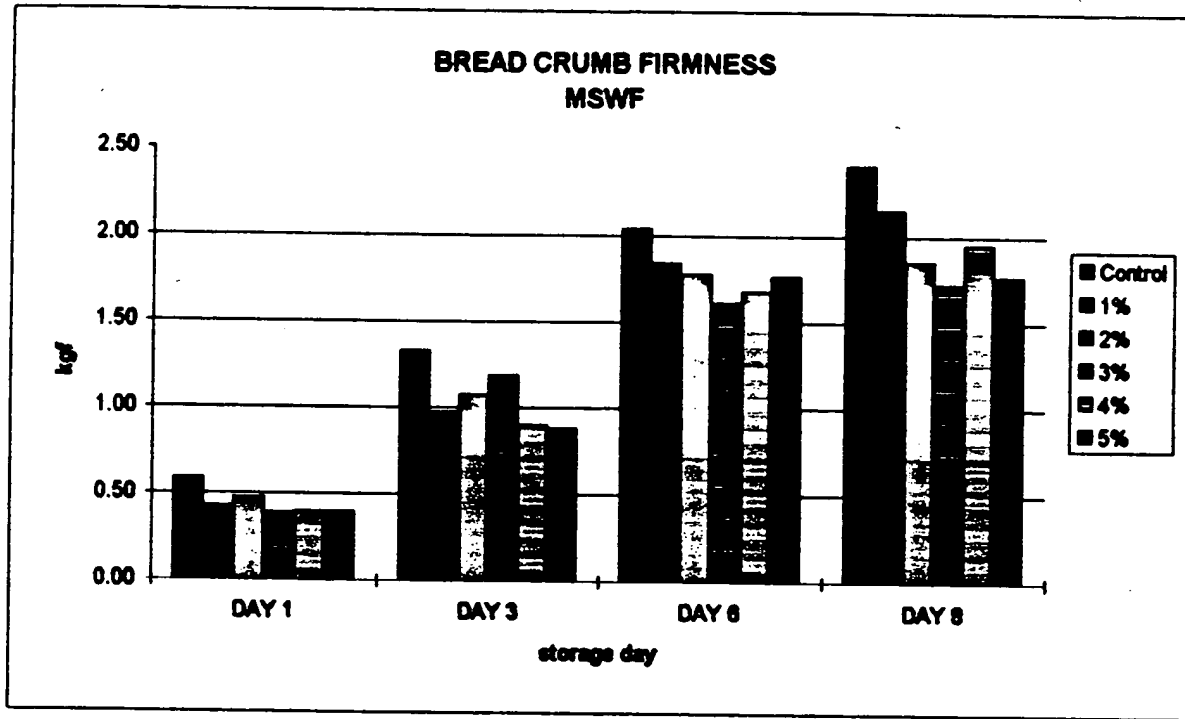
**FIGURE 1**



Crumb firmness means (kgf) for SWF

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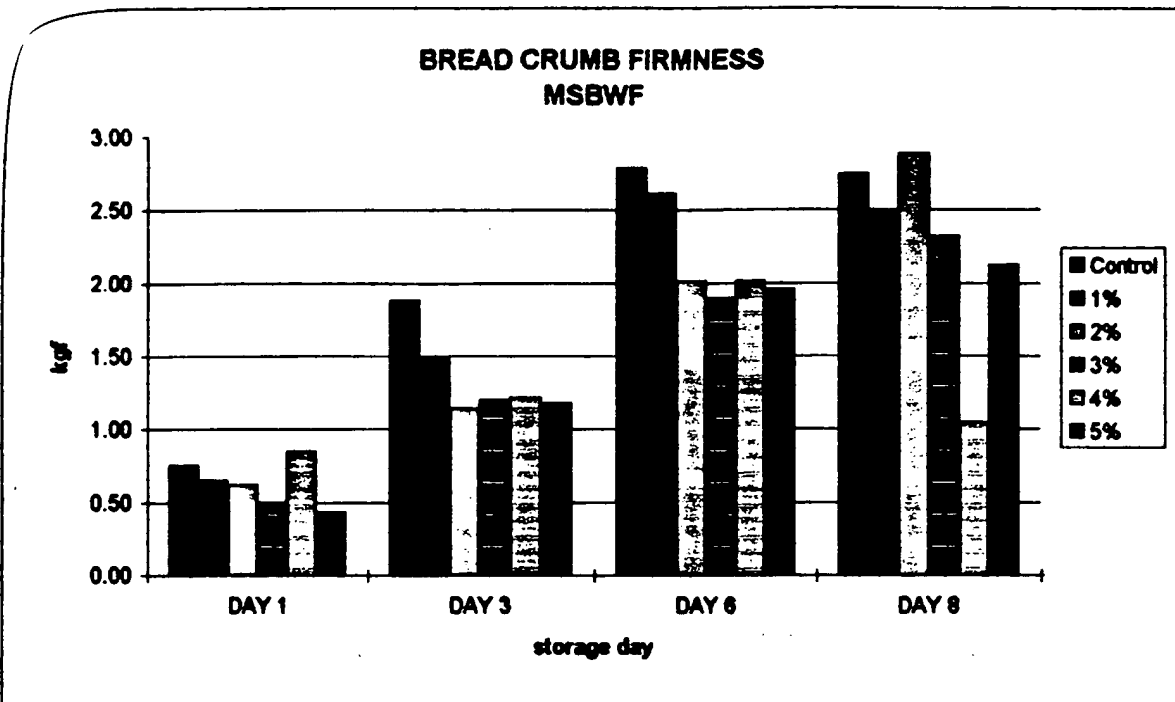
**FIGURE 2**



Crumb firmness means (kgf) for MSWF

264020-50696430

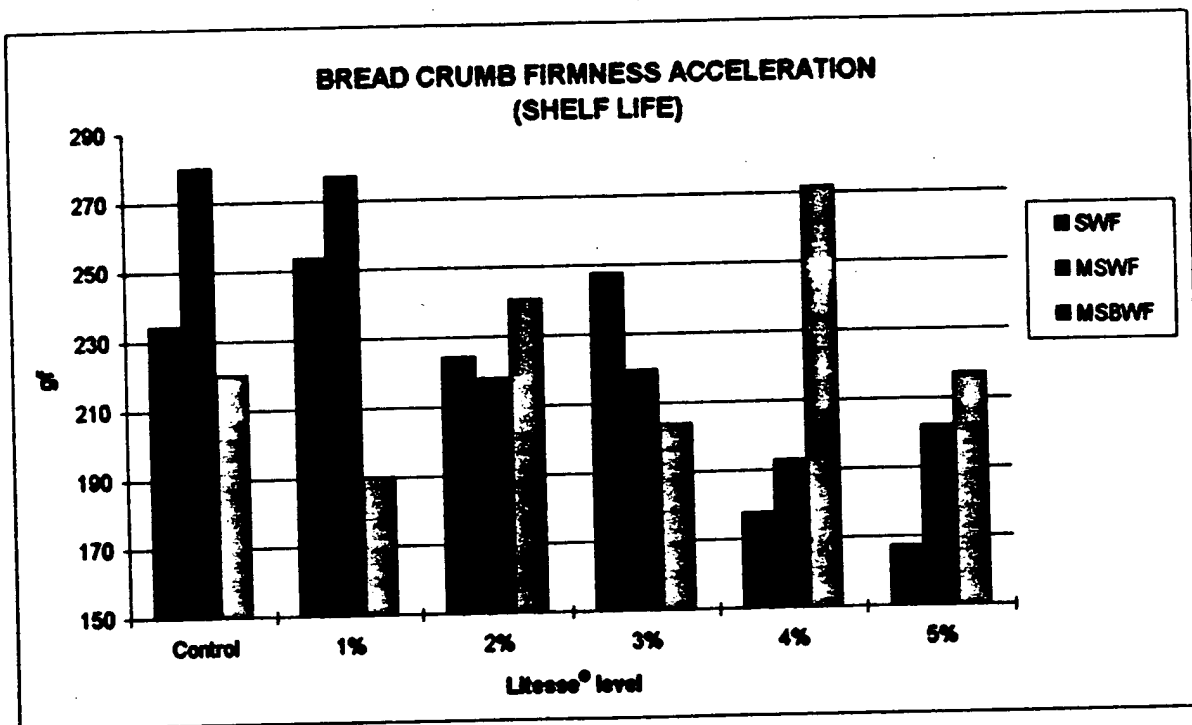
**FIGURE 3**



**Crumb firmness means (kgf) for MSBWF**

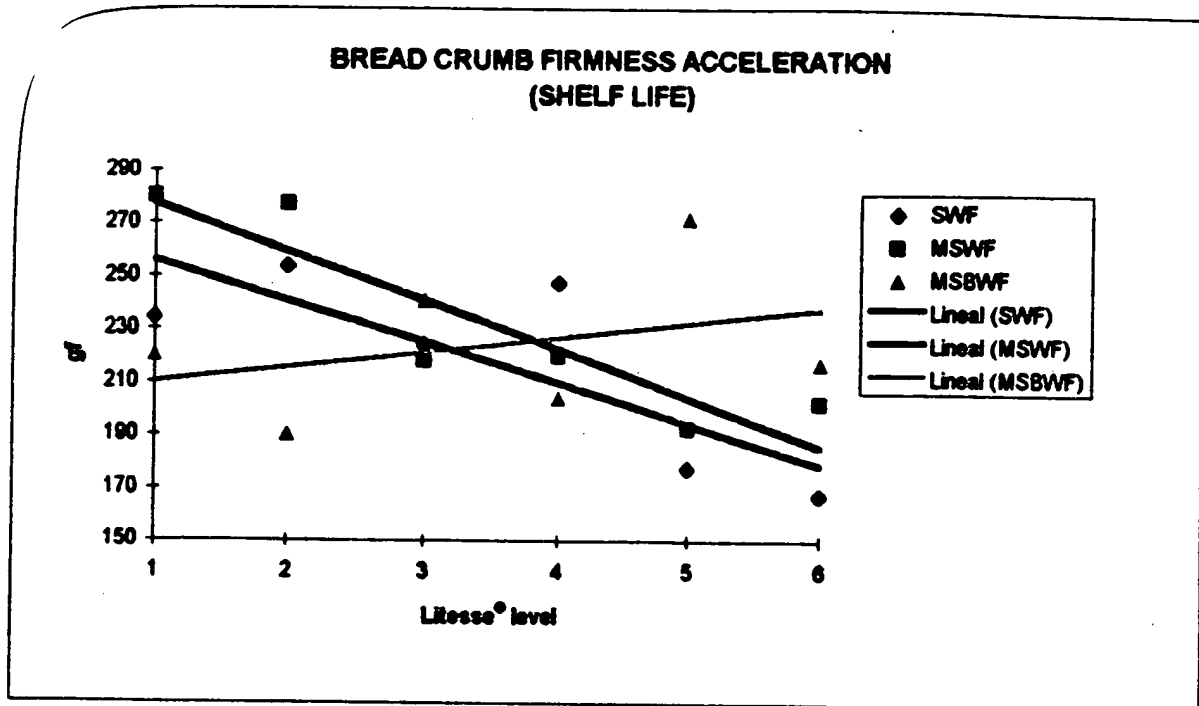
08796305-020797

**FIGURE 4**



Crumb firmness acceleration means (gf) for the three flours

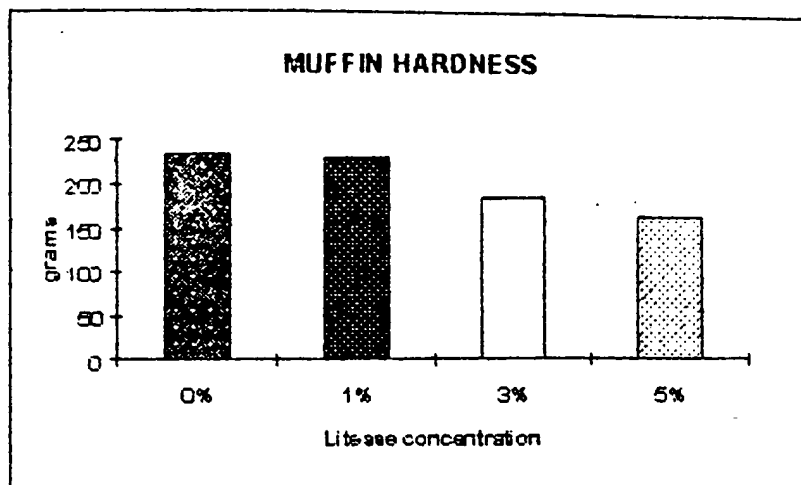
06796305-000797

**FIGURE 5**

Trend lines for crumb firmness acceleration (X axis: 1= control; 2= 1%; 3= 2%; 4= 3%; 5= 4%; 6= 5%)

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**FIGURE 6**



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